

MATERIALS ENGINEERING LABORATORY
 DATA REPORT
PLENCO 00732
 Melamine-Phenolic
 compression molded

PLENCO 00732 is a melamine-phenolic copolymer molding compound, exhibiting excellent electrical and flame resistant properties. Type ASTM 5948 CMG, and UL recognized under component file E40654. 00732 is available in a wide range of colors.

PROPERTY	metric	english	ASTM Test Method
Form	granular		
Apparent Density	0.67 g/cm ³	41.8 lb/ft ³	D1895
Specific Gravity	1.59		D792
Mold Shrinkage	0.0053 m/m	0.0053 in/in	D6289
Post Shrinkage 240hr 105°C	0.82 %		D6289
Izod Impact Notched	20.3 J/m	0.38 ft-lb/in	D256
Charpy Impact Notched	21.9 J/m	0.41 ft-lb/in	D256
Drop Ball Impact	118 J/m	2.2 ft-lb/in	Plenco
Tensile Strength	75 MPa	10,924 psi	D638
Tensile Modulus	9,170 MPa	1,330,000 psi	D638
Tensile Elongation	0.9 %		D638
Flexural Strength	108.3 MPa	15,711 psi	D790
Flexural Modulus	9,221 MPa	1,337,000 psi	D790
Compressive Strength	205 MPa	29,669 psi	D695
Heat Resistance	150 °C	302 °F	D794
Deflection Temperature 1.82MPa	197 °C	387 °F	D648
Water Absorption	0.35 %		D570
Rockwell Hardness	86 E scale		D785
Dielectric Strength short time	13.0 kV/mm	331 V/mil	D149
Dielectric Strength Step	9.9 kV/mm	251 V/mil	D149
Dissipation Factor, 1MHz	0.051		D150
Permittivity, 1MHz	6.8		D150
Volume Resistivity	3.5E+13 ohm-cm	1.4E+13 ohm-in	D257
ASTM Arc Resistance	185 sec		D495
Comparative Tracking Index	600 V		D3638
UL Flammability	V-0 @0.61mm		UL 94
Oxygen Index	32.8 %		D2863
Thermal Expansion	/°C	/°F	E831
Thermal Conductivity 100°C	0.51 W/m/°C	0.30 Btu/hr/ft/°F	E1461

Prior to molding compression electrical specimens, material is dried 30 min @ 90C, 110C preheat.

Limited Shelf-Life. Actual shelf-life obtained is dependent on storage conditions, molding process, and mold design. Store in cool dry place.

The Typical Values listed are results obtained from the testing of standard specimens using the stated test procedures, with said specimens molded under controlled laboratory conditions from representative samplings of the product. Although Plastics Engineering Company at all times reserves the right to make changes in the materials, suppliers and processing, the values listed as typical are those to be expected at the time of our manufacture. The final determination of the accuracy or completeness of any information, the suitability of the product for the use contemplated, the manner of its use, and the matter of any infringement of patents in use, are all the sole responsibility of the user. PLASTICS ENGINEERING COMPANY MAKES NO WARRANTY, EXPRESS OR IMPLIED, WITH RESPECT TO THIS PRODUCT, INCLUDING NO WARRANTY OF THE MERCHANTABILITY OR OF FITNESS FOR A PARTICULAR PURPOSE. Plastics Engineering Company reserves at all times the right to discontinue the production of any or all of its products. This is an uncontrolled copy and not subject to updates.