

MATERIALS ENGINEERING LABORATORY DATA REPORT **PLENCO 00732** Melamine-Phenolic transfer molded

PLENCO 00732 is a melamine-phenolic copolymer molding compound, exhibiting excellent electrical and flame resistant properties. Type ASTM 5948 CMG, and UL recognized under component file E40654. 00732 is available in a wide range of colors.

PROPERTY	metric	english	ASTM Test Method
Form	granular		
Apparent Density	0.66 g/cm ³	41.3 lb/ft ³	D1895
Specific Gravity	1.59		D792
Mold Shrinkage	0.0091 m/m	0.0091 in/in	D6289
Post Shrinkage 240hr 105°C	1.22 %		D6289
Izod Impact Notched	16.9 J/m	0.32 ft-lb/in	D256
Charpy Impact Notched	21.5 J/m	0.40 ft-lb/in	D256
Drop Ball Impact	107 J/m	2.0 ft-lb/in	Plenco
Tensile Strength	65 MPa	9,455 psi	D638
Tensile Modulus	9,223 MPa	1,338,000 psi	D638
Tensile Elongation	0.9 %		D638
Flexural Strength	97.3 MPa	14,114 psi	D790
Flexural Modulus	8,086 MPa	1,173,000 psi	D790
Compressive Strength	193 MPa	28,018 psi	D695
Heat Resistance	140 °C	285 °F	D794
Deflection Temperature 1.82MPa	187 °C	368 °F	D648
Water Absorption	0.46 %		D570
Rockwell Hardness	85 E scale		D785
Dielectric Strength short time	9.2 kV/mm	235 V/mil	D149
Dielectric Strength Step	6.1 kV/mm	154 V/mil	D149
Dissipation Factor, 1MHz	0.064		D150
Permittivity, 1MHz	7.7		D150
Volume Resistivity	9.8E+12 ohm-cm	3.9E+12 ohm-in	D257
ASTM Arc Resistance	185 sec		D495
Comparative Tracking Index	600 V		D3638
UL Flammability	V-0 @0.61mm		UL 94
Oxygen Index	32.5 %		D2863
Thermal Expansion	5.3E-05 /°C	2.9E-05 /°F	E831
Thermal Conductivity 100°C	W/m/°C	Btu/hr/ft/°F	E1461

Limited Shelf-Life. Actual shelf-life obtained is dependent on storage conditions, molding process, and mold design. Store in cool dry place.

The Typical Values listed are results obtained from the testing of standard specimens using the stated test procedures, with said specimens molded under controlled laboratory conditions from representative samplings of the product. Although Plastics Engineering Company at all times reserves the right to make changes in the materials, suppliers and processing, the values listed as typical are those to be expected at the time of our manufacture. The final determination of the accuracy or completeness of any information, the suitability of the product for the use contemplated, the manner of its use, and the matter of any infringement of patents in use, are all the sole responsibility of the user. PLASTICS ENGINEERING COMPANY MAKES NO WARRANTY, EXPRESS OR IMPLIED, WITH RESPECT TO THIS PRODUCT, INCLUDING NO WARRANTY OF THE MERCHANTABILITY OR OF FITNESS FOR A PARTICULAR PURPOSE. Plastics Engineering Company reserves at all times the right to discontinue the production of any or all of its products. This is an uncontrolled copy and not subject to updates.