

MATERIALS ENGINEERING LABORATORY DATA REPORT **PLENCO 01530** Polyester transfer molded

PLENCO 01530 is a glass and mineral reinforced pelletized polyester molding compound, offering improved mechanical strength properties along with excellent electrical properties and dimensional stability. UL recognized under component file E40654. 01530 is available in black.

PROPERTY	metric	english	ASTM Test Method
Form	briquette		
Apparent Density	0.88 g/cm ³	55.0 lb/ft ³	D1895
Specific Gravity	1.99		D792
Mold Shrinkage	0.0012 m/m	0.0012 in/in	D6289
Post Shrinkage	0.00 %		D6289
Izod Impact Notched	41.4 J/m	0.78 ft-lb/in	D256
Charpy Impact Notched	37.7 J/m	0.71 ft-lb/in	D256
Drop Ball Impact	179 J/m	3.4 ft-lb/in	Plenco
Tensile Strength	83 MPa	12,101 psi	D638
Tensile Modulus	18,182 MPa	2,637,000 psi	D638
Tensile Elongation	0.6 %		D638
Flexural Strength	139.9 MPa	20,287 psi	D790
Flexural Modulus	18,340 MPa	2,660,000 psi	D790
Compressive Strength	202 MPa	29,287 psi	D695
Heat Resistance	223 °C	433 °F	D794
Deflection Temperature _{1.82MPa}	264 °C	508 °F	D648
Water Absorption	0.14 %		D570
Rockwell Hardness	76 E scale		D785
Dielectric Strength short time	14.8 kV/mm	377 V/mil	D149
Dielectric Strength Step	11.8 kV/mm	301 V/mil	D149
Dissipation Factor, 1MHz	0.014		D150
Permittivity, 1MHz	4.5		D150
Volume Resistivity	3.1E+15 ohm-cm	1.2E+15 ohm-in	D257
ASTM Arc Resistance	191 sec		D495
Comparative Tracking Index	600 V		D3638
UL Flammability	HB @1.50mm		UL 94
Oxygen Index	26.0 %		D2863
Thermal Expansion	5.4E-05 /°C	3.0E-05 /°F	E831
Thermal Conductivity 100°C	W/m/°C	Btu/hr/ft/°F	E1461

Store in cool dry place.

The Typical Values listed are results obtained from the testing of standard specimens using the stated test procedures, with said specimens molded under controlled laboratory conditions from representative samplings of the product. Although Plastics Engineering Company at all times reserves the right to make changes in the materials, suppliers and processing, the values listed as typical are those to be expected at the time of our manufacture. The final determination of the accuracy or completeness of any information, the suitability of the product for the use contemplated, the manner of its use, and the matter of any infringement of patents in use, are all the sole responsibility of the user. PLASTICS ENGINEERING COMPANY MAKES NO WARRANTY, EXPRESS OR IMPLIED, WITH RESPECT TO THIS PRODUCT, INCLUDING NO WARRANTY OF THE MERCHANTABILITY OR OF FITNESS FOR A PARTICULAR PURPOSE. Plastics Engineering Company reserves at all times the right to discontinue the production of any or all of its products. This is an uncontrolled copy and not subject to updates.