

# MATERIALS ENGINEERING LABORATORY

## DATA REPORT

### Plenco 07476

#### Single-Stage Phenolic transfer molded

Plenco 07476 is a cotton flock filled resole phenolic molding compound, with improved physical strength, crack resistance, and is resistant to soap and detergent solutions at elevated temperatures. UL recognized under component file E40654. 07476 is available in black.

PROPERTY	metric	english	ASTM Test Method
Form	Granular		
Apparent Density	0.51 g/cm <sup>3</sup>	32.0 lb/ft <sup>3</sup>	D1895
Specific Gravity	1.42		D792
Mold Shrinkage*	0.0059 m/m	0.0059 in/in	D6289
Post Shrinkage 72hr 120°C	0.43 %		D6289
Izod Impact Notched	23.7 J/m	0.44 ft-lb/in	D256
Charpy Impact Notched	24.1 J/m	0.45 ft-lb/in	D256
Drop Ball Impact	187 J/m	3.5 ft-lb/in	Plenco
Tensile Strength	55 MPa	7,966 psi	D638
Tensile Modulus	7,509 MPa	1,089,000 psi	D638
Tensile Elongation	0.9 %		D638
Flexural Strength	84.3 MPa	12,224 psi	D790
Flexural Modulus	7,173 MPa	1,040,000 psi	D790
Compressive Strength	190 MPa	27,589 psi	D695
Heat Resistance	194 °C	381 °F	D794
Deflection Temperature 1.82MPa	205 °C	401 °F	D648
Water Absorption	0.43 %		D570
Rockwell Hardness	78 E scale		D785
Dielectric Strength short time	6.8 kV/mm	173 V/mil	D149
Dissipation Factor, 1MHz	0.092		D150
Permittivity, 1MHz	7.6		D150
Volume Resistivity	1.7E+11 ohm-cm	6.7E+10 ohm-in	D257
ASTM Arc Resistance	164 sec		D495
Comparative Tracking Index	180 V		D3638
UL Flammability	HB @1.5mm		UL 94
Oxygen Index	27.0 %		D2863
Coefficient of Thermal Expansion	4.8E-05 /°C	2.7E-05 /°F	E831
Thermal Conductivity 100°C	0.43 W/m°C	0.25 Btu/hr/ft/°F	E1461

Limited Shelf-Life. Actual shelf-life obtained is dependent on storage conditions, molding process, and mold design. Store in cool dry place. The Typical Values listed are results obtained from the testing of standard specimens using the stated test procedures, with said specimens molded under controlled laboratory conditions from representative samplings of the product. Although Plastics Engineering Company at all times reserves the right to make changes in the materials, suppliers and processing, the values listed as typical are those to be expected at the time of our manufacture. The final determination of the accuracy or completeness of any information, the suitability of the product for the use contemplated, the manner of its use, and the matter of any infringement of patents in use, are all the sole responsibility of the user. PLASTICS ENGINEERING COMPANY MAKES NO WARRANTY, EXPRESS OR IMPLIED, WITH RESPECT TO THIS PRODUCT, INCLUDING NO WARRANTY OF THE MERCHANTABILITY OR OF FITNESS FOR A PARTICULAR PURPOSE. Plastics Engineering Company reserves at all times the right to discontinue the production of any or all of its products. This is an uncontrolled copy and not subject to updates.

\*Mold Shrinkage obtained under controlled laboratory conditions with relatively simple mold geometry and should be used for comparison purposes only and not for actual tool design.