

# **TROUBLESHOOTING GUIDE INDEX FOR INJECTION MOLDING BMC**

<b><u>Topic</u></b>	<b><u>Page</u></b>
Philosophy Of Troubleshooting Molding Problems	Injection 1
Injection Processing Problems	Injection 2
Crazing / Cracking	Injection 2
Contamination	Injection 3
Dieseling	Injection 3
Drag marks	Injection 3
Dull Appearance	Injection 4
Flash ( Excessive )	Injection 4
Flow Lines	Injection 4
Injection Too Slow	Injection 5
Knit Lines	Injection 5
Laking	Injection 5
Nonfills Or Short Shots	Injection 6
Pin Cracking	Injection 6
Pre Cure	Injection 6
Screw Does Not Go "Home"	Injection 7
Screw Pickup Is Erratic	Injection 7
Screw Pickup Is Too Slow	Injection 7
Scumming	Injection 8
Shrinkage	Injection 8
Sink Marks	Injection 9
Sprue Sticking	Injection 9
Sticking In Mold	Injection 9
Trapped Gas ( Burn Marks )	Injection 10
Warpage	Injection 10
Wood Screwing	Injection 11
Troubleshooting Chart and Comment Sheet	Inserts
Date Printed, Date Revised	Injection 12