

TROUBLESHOOTING GUIDE INDEX FOR COMPRESSION MOLDING PHENOLIC, MELAMINE-PHENOLIC AND GRANULAR POLYESTER

<u>Topic</u>	<u>Page</u>
Philosophy Of Troubleshooting Molding Problems	Compression 1
Compression Processing Problems	Compression 2
Bulge Opposite Insert	Compression 2
Cure Blister	Compression 2
Dull Appearance	Compression 3
Flash (Excessive)	Compression 3
Flow Lines	Compression 4
Hard Spots (Precure)	Compression 5
Mold Stains	Compression 5
Mottled Surface Appearance	Compression 5
Nonfills Or Short Shots	Compression 6
Orange Peel	Compression 6
Shrinkage	Compression 6
Sink Marks	Compression 7
Skin Blisters	Compression 7
Sticking In Mold	Compression 7
Trapped Gas (Burn Marks)	Compression 8
Warpage	Compression 8
Troubleshooting Chart and Comment Sheet	Inserts
Date Printed, Date Revised	Compression 8