

TROUBLESHOOTING GUIDE INDEX FOR INJECTION MOLDING BMC

| <u>Topic</u> | <u>Page</u> |
|--|--------------------|
| Philosophy Of Troubleshooting Molding Problems | Injection 1 |
| Injection Processing Problems | Injection 2 |
| Crazing / Cracking | Injection 2 |
| Contamination | Injection 3 |
| Dieseling | Injection 3 |
| Drag marks | Injection 3 |
| Dull Appearance | Injection 4 |
| Flash (Excessive) | Injection 4 |
| Flow Lines | Injection 4 |
| Injection Too Slow | Injection 5 |
| Knit Lines | Injection 5 |
| Laking | Injection 5 |
| Nonfills Or Short Shots | Injection 6 |
| Pin Cracking | Injection 6 |
| Pre Cure | Injection 6 |
| Screw Pickup Is Erratic | Injection 7 |
| Screw Pickup Is Too Slow | Injection 7 |
| Scumming | Injection 7 |
| Shrinkage | Injection 8 |
| Sink Marks | Injection 8 |
| Sprue Sticking | Injection 9 |
| Sticking In Mold | Injection 9 |
| Trapped Gas (Burn Marks) | Injection 10 |
| Warpage | Injection 10 |
| Wood Screwing | Injection 11 |
| Troubleshooting Chart and Comment Sheet | Inserts |
| Date Printed, Date Revised | Injection 11 |